

RISHABH
GROUP OF COMPANIES

COMPLETE
SOLUTION FOR
CORRUGATED BOARD &
BOX MAKING MACHINERY



RISHABH

GROOUP OF COMPANIES



Delivering expertly designed solutions that perfectly address every requirement

Rishabh Engineering is acknowledged as one of the leading distributors of state of the art automated print finishing and packaging equipment machineries at very cost effective and competitive prices. At **Rishabh Engineering**, we know that not every packaging application requires a new-to-the-world, custom made machine design. That's why we offer solutions to fit nearly every need, budget and application.

With over 15 years of experience, the company is well heeled in experienced technicians, advanced manufacturing examination equipment and a well -established management system.

Rishabh Engineering has been affiliated with a multinational company, Mingwei, Taiwan which defines its capability to grow and expand its geographical coverage. Simultaneously, it has managed to maintain the features that typify smaller size: a friendly approach, strong social relationships with its customers and suppliers, human resources development and a dynamic business model.



Manufacturing quality Dies for every need

Rishabh Rotary and Flat Die Pvt. Ltd., is involved in manufacturing of quality dies, having manufacturing unit at Mumbai, Faridabad, Chennai & Morbi. We use quality material sourced from Germany, Italy & China. We make dies for Bobst, Topra, Pinglong, Keshenlong..etc.



Spare Parts for Board line & Carton box making machinery

Rishabh Corruspare is a reputable supplier of Spare Parts for prominent manufacturers including Ming Wei, J. S Wanlian, Xinguang, Dinghao, D-Pack, Justu, Dong Fang, Xintian, Pinglong, Ding Long, Sunrise...etc.

Our Associate Partners



Ming Wei Group
Taiwan

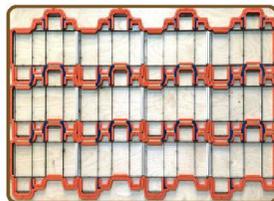


Anvil Cover
USA



- 3/5 PLY FULLY AUTO CORRUGATED CARDBOARD PRODUCTION LINE

- AUTOMATIC BOARD MAKING MACHINE



- QUALITY DIES WITH MATERIALS SOURCED INTERNATIONALLY



- SPARE PARTS FOR BOARD LINE & CARTON BOX MAKING MACHINERY

3/5/7 - Ply Fully Automatic Corrugation Line



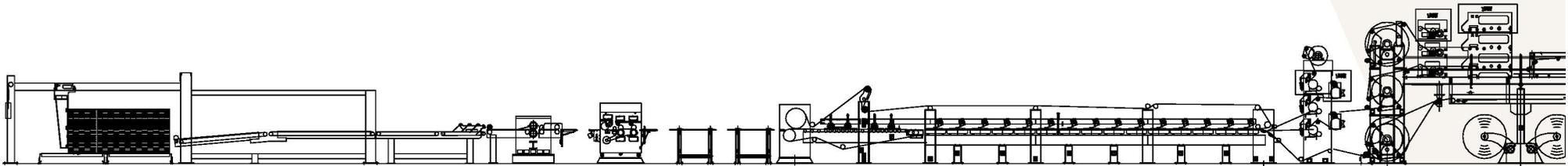
Characteristics :

Our Corrugated cardboard production line is designed with centralised control to get high efficiency, high safety and low maintenance. Meanwhile high temperature heat transfer oil is chosen to be the heat source of corrugated cardboard production line so that energy consumption can be reduced.

We spare no efforts to supply the top level 3ply/5ply/7ply corrugated cardboard production line machine.

Technical specifications

Width : 1400 - 2500 mm
Speed: 100 m - 250 m/minute



Cassette Single Facer



Characteristics :

- Negative pressure design, so that pressure can be evenly core paper and attached to the corrugated surface evenly coated with glue so corrugated paper can be better bonding
- Corrugating roll, pressure roll...etc. Using high stability airbag control system.
- The upper-lower corrugating roller are made of 48CrMo high quality alloy steel, after grinded heat treatment the hardness HRC58°-60°.
- Drawer quick roll change process: 15 minutes to complete the roll change, simple, convenient and practical.

Technical specifications

Effective Width	1400 mm - 2500 mm
Design Speed	300m/min., 200m/min., 180m/min.
Corrugated Roller	Ø405 mm, Ø360 mm, Ø320 mm

Fixed Type Single Facer



Characteristics :

- Up corrugated roller, pressure roller and roller movement are pneumatic control.
- The upper lower corrugating roller are made of 48Cr.Mo high quality alloy steel, after grinded heat treatment the hardness HRC58°-60°.

Technical specifications

Effective Width	1400mm - 2500mm
Design Speed	200m/min, 180m/min, 150m/min, 120m/min.
Corrugated Roller	Ø 405mm, Ø 380mm, Ø 360mm, Ø 329 mm

Hydraulic Mill Roll Stand



Characteristics :

- Adopt hydraulic drive to complete the paper clamping, loosen, remove for the medium, translation left and right and others, the lifting of the paper adopt hydraulic drive.
- Brake adjustable adopts multipoint breaking system.
- Every stand matched two sets of paper cars and they can hold paper on both sides at the same time.

Technical specifications

- Maximum diameter : Ø1500mm
- Working width : 1400mm - 2500mm
- Hydraulic control of the lifting, lowering, clamping and releasing, right-left movement
- Pneumatic control of the web tension
- Expand chuck or tooth chuck is optional

Hydraulic system parameters

Work pressure (Mpa)	16-18 Mpa
Lifting hydraulic cylinder	Ø 100 x 440 mm
Clamping hydraulic cylinder	Ø 63 x 1300 m
Hydraulic station motor power	3 KW - 440 V - 50 Hz
Solenoid valve voltage	220 V 50 Hz

Pre Heater

Characteristics :

- Preheat roll is operated by using the butterfly head design, pressure vessel compliance with a national standard, together with the pressure vessel certificate
- Each roller has a surface grinding and precision grinding hard chrome plating, small surface friction, durable.
- Electric adjustment corners can be rotated to adjust the paper to be heated in the range of 360° area.
- A pneumatic control checks the web tension.
- Expand chuck or tooth chuck is optional



Technical specifications

Width	1400mm - 2500mm
Diameter	400 mm, 600 mm, 900 mm, 1000 mm.

Gluing Machine



Characteristics :

- Special line on the surface of the glue applicator roller, surface use hard chrome plating, even glue apply, low cost.
- The glue applicator driven by frequency conversion motor with inverter
- Keep the synchronisation for glue applicator roller and double baker facer machine by inverter and independent running
- Adjustment for gap between glue roller and doctor roller by electric or manual are optional.
- Digital read out for the gap between glue roll and doctor roll is optional

Technical specifications

Effective width	1400-2500mm
Design speed	100-250m/min

Double Facer



Characteristics :

- Quantity heating plates: 8-20 pieces x 600 mm x 185 mm, inner circulating structure, crossing air supply
- The surface of plates is well-grinding and chromecoated which is in accordance to the national rule
- Pressure vessel is standard
- Pressure system with pneumatic adjustment and shoe system are optional.
- Type of Rubber Drive Roll is of vulcanized surface to avoid deviation.

Technical specifications

Effective Width	1400mm - 2500mm
Design Speed	100-250m/min

Conveyor Bridge



Characteristics :

- Independent frequency motor lifting mechanism, PVC conveyor belt, a single watt of cardboard into a wavy rule stable
- All roller surface after grindingt hard chrome plated
- Vacuum adsorption tension control, 5-inch suction tube, add regulator valve, air volume stepless adjustable air volume
- Electric corrective devices II sets, correction baffle double guide column positioning, screwdriver, positioning fast and accurate, smooth running

Technical specifications

Effective width	1400-2500mm
Design speed	150-250m/min

NC Cutter



Characteristics :

- NC cutter knife using inlaid steel spiral knife peak structure serrated knife
- Scissors shears, small shear strenght, long blade life
- Wall using grey cast iron, good rigidity, strong vibration resistance.

Technical specifications

Effective Width	1400mm - 2500mm
Design Speed	100-250m/min.
Cutting length	500 mm - 9999 mm
Cutting precision	± 1 mm

NC Slitter Scorer



Characteristics :

- Can store 999 groups of orders, achieve non-stop machine changing order automatic or manual.
- Slitting knife and creasing wheel with servo can control any single row fast and accurately
- Can achieve zero pressure line with front and behind two rows of the creasing wheel configuration, creasing wheel in any combination.
- Can ensure synchronised and connect the production management system, strong compatibility with the Automatic tracking production line speed.
- It is equipped with high-quality imported industrial computers and high-performance, programmable computer-control system.
- Sharpen the knife to Improve productivity with the computer-control automatic or manual knife sharpener.

Technical specifications

Effective Width	1400mm - 2500mm
Design Speed	100-250m/min.
Operational direction	left or right (according to customer's factory)
The highest height	4700mm

Automatic Splicer



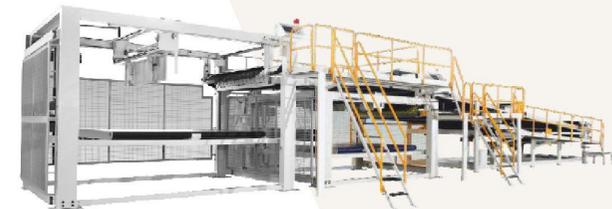
Characteristics :

- Brake type : pressure dish brake
- Spacing time: about 3 seconds
- Automatic tension: Adopt Taiwan newest PLC digital tension control system ensure the corrugated cardboard quality.
- Production management system, the splicer can be connected with the production management system

Technical specifications

Working width	1400 mm - 2500 mm
High Light	100-250m/min.
Max. Splicing Speed	500 mm - 9999 mm
Suitable Mill Rool Stand Type	Hydraulic Type

Stacker



Characteristics :

- Gantry stacking. Change order time 20 seconds automatic counting.
- Synchronised with the production management system orders management. Centralized management. Do not slow down automatically for a single.
- The crawler stacking platform. AC servo control lifting, stacking stable, tidy.
- Back splash can automatically shift, stacking for small orders.
- Independently sealed control cabinets, electrical equipment operating under clean environment
- Color touch screen display for easy on-site operation.
- Fully automatic operation control, improve efficiency and save manpower reduce labor intensity.

Technical specifications

Effective Design	1400 mm - 2500 mm
Speed	100 - 250 m/min
Operational direction	left or right (according to customer's factory)
Maximum stacking height	1.7 meters
Maximum stacking length	3500 mm
Equipment size in meters	L.: 12 meters - W.: 2 meters - H.: 1.7 meters

Lead Edge Printer Slotter Die Cutter with in line Folder Gluer



Characteristics :

- The upper and down conveyor clamps the cardboard to move forward. The cardboard inlet interval and also the upper and down conveyor interval are all adjusted electrically.
- Paper entering section adopts spring pressure wheel equipped with limit device to load cardboard and the interval between the wheel and down conveyor can be adjusted independently so to make high paper feeding with precision.
- The middle part is equipped with secondary ballast device for precision folding.
- The back part adopts vacuum suction belt to the convey cardboard to prevent the cardboard and the two folding parts which are not joint together completely sliding away.
- Equipped with speed faster than the upper folding belt, the down folding belt movement will offset the resistance by folding cardboard reduce problem of the folding parts of the cardboard are not joint together completely.
- The back part adopts rounder lower forming folding method to make precise, well controlled folding for good shape to the carton box.
- The movement of the crossbeam is electrically adjusted.

Motor parts:

- Main motor adopts variable frequency motor, synchronised with the flexo printer.
- American Gates Timing Belt is used with high transmission precision and low noisy
- Strong wind pressure device prevents the forming carton box upturned and the wind direction can be adjusted, make sure staking tidy.
- High speed shaping and flapping device do the last revise to the forming carton box.



Count and discharge part:

- Equipped with photoelectric switch counting, the three units servo motors ensure precise counting and accurate, reliable batch.
- Pneumatic paper pushing structure to push out the counted carton box neatly.
- Back baffle can be adjusted electrically as per the cardboard width.
- Moving parts adopts imported ball screw and linear guides with reliable stability.
- Equipped with paper pressure device upper and down transmission the motor speed ensures the carton move smoothly neatly. The height can be adjusted electrically as per the difference quantity of each pack of the carton box.
- The left and right position of the discharge part can be adjusted to ensure the carton box always falling down to the middle part of the machine.

Technical specifications

Mechanical speed	300 pieces/min
Main motor power	18.5 KW
Glue method	gluing
Machine length	11.5 m
Max. cardboard	900 x 2000 mm

Pre Feeder



Characteristics :

- Suitable for printing machine
- Lower labour cost
- Continuous feeding, can adopt printing machines

Technical specifications

Size	900 / 1200 mm
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Lead Edge (Zero Crush) Printer Slotter (Double Shaft 8 Axis) Die Cutter with Stripper Stacker



Characteristics :

- Whole machine electric parts were choice the international famous brand, good quality and steady.
- Complete machine baffle and important parts have used the temper to decrease the metal internal force, and those parts were made by high precision process center and grinded by a digit-controlled grinder.
- All the transmission axle and roller are made of high-quality steel, temper, and dynamic balance; plated with rigid chrome and grinded surface.
- All the transmission gear was used the 20CrMnTi alloy steel, which is grinded after heat-treatment, and it was made by rubbing, it still maintains The high topping precision.
- The whole machine undergoes the spray lubrication, intuitionist show setting .setting the double oil pipe balance system
- Whole machine working interval adjustment, free-spanner self-lock worm wheel and worm device, fast and convenient.
- Option the vacuum adsorption or lead edge feeding to the customer's request.
- Setting the ink alarm device, real-time monitoring of the work status of the ink supply system.
- One-button automatic pre-stick printing plate, the computer can adjustment every printing unit printing plate to the center of the according to the width of the cardboard, reduce waste cardboard when adjustment the machine.

Option : Anilox roller, Doctor blade, And stacker Machine

Option: Zero crush feeder, Slotter with Double shaft (8 Axis), Die cutter with servo, vaccum transfer

Technical specifications

SERIAL	Particulars	UNIT	900x1900	1200x1800/2200	1400x2200/2600	1600x2200/2600			
			(0304)	(0420)	(0480)	(0536)			
1	Inboard width size	mm	2400	2400	2800	2400	2800	2400	2800
2	Max paper size	mm	950x2100	1270x2100	1270x2500	1470x2100	1470x2500	1670x2500	1670x2900
3	Max printing size	mm	900x2000	1200x2000	1200x2400	1400x2000	1400x2400	1600x2400	1600x2800
4	Skip feeding size	mm	1150x 2000	1450x2000	1450x2400	1650x2000	1650x2400	1850x2400	1850x2800
5	Min finish size	mm	300x640	320x640	320x640	380x720	380x720	400x720	400x720
6	Thickness of printing plate	mm	6	7.2	7.2	7.2	7.2	7.2	7.2
7	Complete machine baffle thickness	mm	50	50	50	50	50	50	50
8	Max speed	Pieces/min	250	250	240	200	200	150	150
9	Topping precision	mm	0.5	0.5	0.5	0.5	0.5	0.5	0.5
10	Slotting precision	mm	0.5	0.5	0.5	0.5	0.5	0.5	0.5
11	Max slotting depth	mm	200	300	300	350	350	400	400
12	Min slotting interval	mm	Clock wise:	Clock wise :	Clockwise :	Clockwise :			
			160.160.160.160	160.160.160.160	180x180x180x1 80	180x180x180x180			

Automatic Folder Gluer & Stitcher Integrated Machine



Characteristics :

- Intelligent fully-automatic folder gluer & stitcher integrated line consists of vacuum paper feeding unit, creasing unit, gluing and folding unit, stitching unit, counting and stacking delivery unit.
- The stitching unit and gluing unit can be controlled separately
- Maximum speed of gluing box is 180 meters/min. and the average speed of gluing is 150 meters/min.
- Stitching 4 nails speed is 70 pcs/min. High speed energy saving and labour cost saving.

Technical specifications

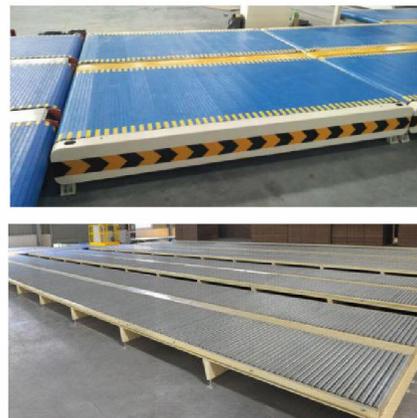
Model	Sm - 2600	
	Gluing	Stitching
Job		
Max. feeding size (A+B) x2		2600 mm
Min. feeding size (A+B) x2	420	680 mm
Max Length A		900 mm
Min. Length A	130	210 mm
Max Width B		650 mm
Min. Width B	80	170 mm
Max. Sheet Width (C+D+C)		1200 mm
Min. Sheet Width (C+D+C)	170	300 mm
Max. Flap Size C		430 mm
Min. Flap Size C		50 mm
Max. Box Height D		700 mm

OTHER ACCESSORIES FOR AUTO LINE

Auto Glue Kitchen



Conveyor System



Hydraulic waste Bailing machine



Steam Shower & Mist Air Dispenser



TWO PLY SINGLE FACERLINE

Electric Mill Roll Stand



Characteristics :

- The structure is double rotary shaft with four arms. It can support two paper mill rolls on both arms at the same time.
- The Round-plate type is manual brake, the web tension can be adjusted at any time.
- The Arm Clamp and rotary structure set the fixed torque clutch for safety operation.

Technical specifications

Effective width	1400, 1800, 2000 mm
Max. diameter of roll paper	1500 mm
Max. weight support	2000 Kg

Two Ply Single Facer



Characteristics :

- Drive reducer box with oil immersed type lubricating to reduce noise and keep the running stable.
- Corrugating roller, pressure roller and glue roller by pneumatic adjustment.
- Cardboard transmit adopt vacuum suction method with wind control system to keep the flute profiles of the lower-roller in stable condition while the machine is in the running
- Bearing of corrugated and pressure roller adopt high quality materials

Technical specifications

Effective width	1400 mm - 2000 mm
Design speed	1500 mm
Corrugated roller	Ø 280 mm

Hydraulic Roll Stand



Characteristics :

- Adopt hydraulic drive to complete the paper clamping, loosen, remove for the medium, translation left and right and others, the lifting of the paper adopt hydraulic drive.
- Brake adjustable adopts multipoint breaking system.
- Every stand matched two sets of paper cars and they can hold paper on both sides at the same time.

Technical specifications

- Maximum diameter : Ø1500mm
- Working width : 1400mm - 2500mm
- Pneumatic control of the web tension
- Expand chuck or tooth chuck is optional

NC Cutter Stacker / NC Cutter



Characteristics :

- PLC touch screen control system.
- One-click for change of order.
- Servo drive control with three-set slitting knives.

Technical specifications

Effective width	400 - 2600 mm
Cut paper precision	±1.5 mm.
Effective width	1400 - 2000 mm

Manual Pasting Machine



Characteristics :

- This machine is specially made to manufacture only corrugated board.
- It is mainly used for pasting and binding of corrugated board.
- This machine can paste 2 Ply, 3 Ply, 5 Ply to 7 Ply, as per requirement

Technical specifications

Max. coating width	1700 mm - 3200 mm
Motor power	2.5 Kw
Effective width	1800 - 3200 mm

Thin Blade Machine



Characteristics :

- Adopt front-scoring feeding, back double rubber roll leading paper, paperboard running steady.
- **Slitting Part:** adopt high-quality tungsten steel blade, sharp and long work-life, slice more tidy, non-pressing, and non-burr.
- **Scoring Part:** Adopt 5 points scoring, Scoring distance in-phase adjust, Blazonry, and easy to bend the carton sheet.
- Grinding Part: adopt automatic and manual two kinds pneumatic grinding type, it could be grinding when working, improve work efficiency.
- Adopt imported electric elements, dependable performance.

Technical specifications

Model	2000	2300	2500	2700	3000
Power (Kw)	4	4	4	4	5.5
Max. slitting width (mm)	1800	2100	2300	2500	2800
Scoring height (mm)	0-10	0.10	0-10	0-12	0-12
Blade(mm) common in all	Ø200x122x1.2				
Blade & Scoring composed Type	Four blade Six Scoring/Five Blade Eight scoring				

Chain Feed Printer Slotter Die Cutter



Characteristics :

- Chain feeding model, Gravure registering is convenient and correct with a clutch between the worktable and unit.
- Motorized detachment and combination, pneumatic locking and lifting plate, automatic ink distribution evenly pneumatic parted brake positioning.
- Printing and slotting phase was adopted with the planetary gear structure, 360° electric adjustment with digit display.
- Whole machine was used the gear pump automatic lubrication.
- Ink roller and printing pressure roller was connected by cross slide to ensure stable running.
- Whole machine axle, roller with rigid chrome and grinded surface.
- Whole machine electric parts are lifted with international famous brand.
- Whole machine bearing are of Harbine Bearing Group brand.

Technical specifications

Model	CL-1428	CL-1630	CL-1832
Maximum machine speed (pcs/min)	60	60	60
Maximum feeding size (mm)	1450 x 2800	1650 x 3100	1800 x 3400
Maximum printing area (mm)	1450 x 2500	1600 x 2800	1800 x 3100
Minimum feeding size (mm)	470 x 700	550 x 750	600 x 890
Maximum depth of slotting (mm)	390	430	490
Printing plate thickness	6		6
Cardboard thickness (mm)	3, 5, 7		3, 5, 7
Slotting width (mm)	7		7
Slotting deepness (mm)	50		50
Registration precision (mm)	0.6		0.75
Slotting precision (mm)	1.2		1.5
Die cutting precision (mm)	1.2		1.5
Ordinary minimum slotting interval (mm)	Normal	125 x 125 x 125 x 125	160 x 160 x 160 x 160
	Reverse	215 x 40 x 215 x 40	265 x 60 x 265 x 60

Auto Feeder with Suction

The machine is for feeding on chain feeder unit of Rotary Slotter, Die Cutter & Printer instead of worker feeding manually

Size in mm : 2200, 2400, 2600, 2800, 3000



Five Ply Auto Laminator (Full Servo)

Characteristics :

- Automatic flute laminator could do three in one lamination and also could do the lamination of single layer with cardboard paper. The machine is composed by top paper feeding unit, top paper transferring unit, top paper positioning unit, upper and lower bottom paper feeding unit, upper and lower bottom paper positioning unit, harmonic gear, two gluing system and press-conveyor unit.
- The feeding unit enables top paper move into delivery roller smoothly. The movement of top paper mainly depends on the belt with the top pressure wheels to ensure paper feeding successfully.
- The side lay positioning system for top paper ensures the transfer accuracy before lamination.
- The bottom paper feeding unit mainly depends on suction belt to make the corrugated paper go into bottom paper positioning unit smoothly.
- In bottom paper positioning unit, when the pusher push paper ahead, it also assures the bottom paper feeding accuracy.
- The gluing system supplies glue on the bottom paper to ensure the lamination of top paper and bottom paper.



Technical specifications

Maximum Paper Size (mm)	1380 x 1300	1480 x 1400	1680 x 1450
Minimum Paper Size (mm)	500 x 500	500 x 500	500 x 500
Top Paper Thickness (g/m ²)	140 - 800	140 - 800	140 - 800
Bottom Paper Thickness (mm)	2 - 10 (N above)	2 - 10 (N above)	2 - 10 (N above)
Laminate Precision	±1	±1	±1
Machine Max.Speed	150 m/min	150 m/min	150 m/min
Total Power	28 KW	29 KW	29 KW
Total Weight	~8.5 T	~9 T	~10 T
Machine Size L×W×H (M)	17×2.3×2.8	17×2.4×2.8	17×2.6×2.8

Three Ply Auto Laminator (Full Servo)

Characteristics :

- Computerised high speed lamination upto 180m/min, which depends on sheets.
- E shape lifting board used for the feeding unit enables sheets to be pushed into position by hydraulic jack. Rail with pre-piling
- Self-made four sucking and four forwarding suckers for the feeder ensures smooth running with no missing of sheet even at high speed.
- Sensing and compensation and alignment device uses several group of sensors to sense the relative position of the running corrugated board so that two servo motors at left and right side of the top paper can drive independently to align top paper with corrugated paper with high accuracy and high speed.
- Global-functional electric control system with touch screen and PLC program monitors automatically the working condition and facilitate trouble shooting. The electric design conforms to the CE standard.
- Gluing unit uses high precise coating wheels, together with specially designed metering steel roller enhances the evenness of gluing. The unique gluing wheel with glue stopping device and automatic glue level control system guarantees backflow with no overflow of glue.
- Machine frames are processed by CNC lathe in one process, which ensures the precise of every positions. Toothed belts for transferring guarantees smooth running with low noise. Motors and the spares uses Chinese famous brand with high efficiency, less trouble and long service life.
- Corrugated board feeding unit adopts powerful servo motor control system with the features of high sensitivity and fast speed. The suction unit uses high-pressure blower, SMC high-flow control valve well as unique dust collection filter box, which enhances suction force for different corrugated paper, ensuring smooth running with no double or more sheets, no missing sheet.



Technical specifications

Maximum feeding size (mm)	1450×1400
Minimum feeding size (mm)	450×400
Paper grams of facial tissue (g/m ²)	50-450
Bottom paper thickness (mm)	0.5-10
Bottom paper cardboard grams (g/m ²)	≤250
Maximum mechanical speed (m/min)	150
Fitting error range (mm)	±1.5
Total power (KW)	twenty two
Mechanical dimensions L×W×H (mm)	15000×2250×2750
Machine weight (Kg)	7000

Rotary Slotter Machine



Characteristics :

- Feeding table adopts chain style manual feeding paper.
- Slot blade phase adopts 360 Degree electronic position and negative turn slightly adjust, blade axes treated by rigidity chroming electroplate and nicety grinding, firmness durable
- Gear lubricate, Reduces noise, Prolongs gear using life.
- Blades and crease lines combined moved left and right.

Technical specifications

Automatic Grade	Semi Automatic
Model Number	1400 x 2400 / 1400 x 2800 / 1600 x 2400 / 2600 / 2800
Max. speed	60 pcs/min
Notching width	45 mmm
Slot width	7.5 mm
Max. groove depth	300 mm
Main motor power	4.0 kw
Weight	3000 kg

Fully/Semi-automatic Die-cutting Machine with Stripping



Characteristics :

- Semi-automatic Die-cutting Machine can efficiently complete the die cutting and embossing of products, as well as maintaining the highest precision and product quality.
- The mainframe wallboard casting by special technology process, thus featuring by high trength, never deformation and ensure the safety of the main frame wallboard.
- Adopt imported intermittent mechanism to ensure that the machine operates accurately and reduce the occurrence of failure rate.
- The whole machine uses original parts imported from Europe, Japan & other international brands.
- Key parts of gripper bars are imported from Japan.
- Use the centerline positioning system to realize fast plate changing of worksheet.
- Equip with touch-screen operation interface in both Chinese and English.
- The die-cutting board frame adopts auxiliary board mounting device to alize the common use of die-cutting boards of different models.

Machine available with Lead Edge Feeder, Stripper, Counter Ejector function

Technical specifications

Max. sheet size	1500x1100(mm)	1300x950(mm)
Min. sheet size	470x420(mm)	550x500(mm)
Max. die cutting size	1480x1080(mm)	1290x940(mm)
Max. working speed	4500(s/h)	4500(s/h)
Rated power	14.5 kw	13.5 kw
Max. working pressure	300(t)	300(t)
Total weight of machine	17/18(t)	14.5(t)
Mechanical dimensions LxWxH(mm)	8450x4600x2300(mm)	5520x4300x2250(mm)

Manual Die Cutter



Characteristics :

- It is a kind of special equipment for all assortments of common card boards, corrugated boards, plastic sheets, leather products. It is suitable for printing, packing, decoraring, plastic industries ..etc. with the features of firm structure, exquisite marking, greet cutting, high precision, ease of operation, safety and reliability...etc.
- It adopts high quality material and high tension of casting.
- It adopts air brake clutch with flexibility, reliability and safety.
- Connecting rod adopts 45# carbon steel with high strength.
- Sound and layout of its height, great angle frame.
- It adopts micro-adjusting great device with high strength.
- Electrical system is designed according to IEC standard.
- It has three functions for single sitting, successive slitting, time delay which are adjustable.
- Safety protection system is reliable.
- Concentrated lubricating system.

Technical specifications

Inner Chase Size(mm)	Speed	Max. Rule Lenght	Motor Power
1300 x 920 mm	15±2	<40m	7.5 Kw
1500 x 1150 mm	14±2	<45m	7.5 Kw
1600 x 1250 mm	13±2	<50m	11 Kw
1800 x 1400 mm	13±2	<60m	15 Kw
2000 x 1400 mm	12±2	<65m	15 Kw
2200 x 1400 mm	12±2	<68m	18 Kw
2500 x 1400 mm	12±2	<70m	18 Kw

Semi Auto Stitcher Machine



Characteristics :

- Fast change size within one minute
- Easy operation, experience is not required
- Single nail, double nails or strengthened nail can be nailed
- Touch screen operation
- Adopting servo system
- Mechanical speed: 500 nails/minute
- Suitable to stitch cartons with/without covers
- Nail pitch can be set freely on the touch screen
- Max. slotted nail length: 380mm

Technical specifications

Max. sheet size (A+B)X2	2800 mm
Min. sheet size(A+B)X2	600 mm
Max. sheet size(C+D+C)	1515 mm
Min. sheet size(C+D+C)	300 mm
Height of sheet feeding	900 mm
Driven motor	6 HP
Mechanical length	2800 mm
Mechanical width	2600 mm
Machine weight	2000 kg
Machine speed	500 nails/minute
Nail pitch (small~big)	30~120 mm
Nail number	1~99 nails

Twin Head Semi Auto Stitcher Machine



Characteristics :

- Single nail, double nails or strengthened nail can be nailed
- Sheet-conveying part counts automatically and send the bundle to bind
- The position to nail the first nail: 25mm
- Machine speed: 500 stitches/minute
- Wire-sending length of nailing wire: 36mm/40mm
- Fast change size within one minute
- Easy operation, experience is not required
- Sheet-conveying part counts automatically and send the bundle to bind
- Touch screen operation
- Adopting servo system
- Size can be controlled automatically, touch screen display and fault instruction
- Adopting servo system

Technical specifications

Max. sheet size, namely (A+B)	2400 mm	2700 mm	3000 mm
Min. sheet size, namely (A+B)	530 mm	530 mm	530 mm
Max. sheet length, namely A	2250 mm	2550 mm	2850 mm
Min. sheet length, namely A	350 mm	350 mm	350 mm
Max. Sheet width, namely B	1200 mm	1200 mm	1200 mm
Min. Sheet width, namely B	180 mm	180 mm	180 mm
Min. Sheet height, namely C+D+C	400 mm	400 mm	400 mm
Stitching pitch	30~120 mm	30~120 mm	30~120 mm
No. Of stitches	1~99 nails	1~99 nails	1~99 nails
Machine speed	500 nails/minute		
Driven motor 18 HP	18 HP	18 HP	
Machine total length	7280 mm	7280 mm	7280 mm
Machine total width	4150 mm	4450 mm	4750 mm
Machine weight	5800 kg	5900 kg	6000 kg

Two Piece Stitcher Small Carton Machine



Characteristics :

- Using the four servo motor, the speed run steady, can reach average 550 nails per minute.
- Four servo motor control technology, decrease a lot noise of running, improve running steady, decrease the machine wear out.
- The patching plate use the electrical adjust, easy and accurate.
- If want, can upgrade the auto feeder unit, so can decrease the labor tension.

Technical specifications

(A+B)×2	Max. paper size	3200mm
(A+B)×2	Min. paper size 1	060mm
A	Max. paper long	1450mm
A	Min. sheet length	350mm
B	Max. paper width	800mm
B	Paper width	180mm
C+D+C	Min. sheet high	400mm
Nail span	0-120mm	
Number of Nails	1 - 99	
Mechanical Speed	500	
Power	6.5 Kw	
Total Weight	2900 Kg	
Minimum first nailing position	25 mm (D)	

Carton Box Gluing & Folding Machine

with Lock Bottom Attachment,
Prefold, Vacuum Transfer,
Patting Device & Pre Creasing



Characteristics :

- The machine frame is made of integrated steel plate, featuring with good rigidity, compact structure and easy operation
 - Reliable product quality and high production efficiency with maximum speed of 200m/min.
 - New type of imported circle arc tooth synchronous belt is used for mechanical transmission, accuracy and smooth drive, low noise and long service life.
- Flexible function, the various size and shapes of cardboard boxes could be formed as per the function selected.

Technical specifications

Model	RE 1050 / 1200 / 1450
Paper material	250 - 800 gsm cardboard
Corrugated product	A, B, E, F, B+E, E+E, E+F flute
Maximum linear speed	300 m/min.
Glue	Water base cold glue
Power voltage	380V 3P 50Hz
Total power	14.5 kw
Weight	About 7200 kg.
Dimension	13500 x 2000 x 1600 mm

Semi Automatic Gluer



Characteristics :

- Designed for flap gluing of corrugated boxes
- Photo electric sensor to control the stacking height of carton and counting the unit.
- Equipped with auto lifting of sheet feeding table. Sheet delivery is according to preset quantity.
- Photo Electric Sensor on feeding table ensures correct feeding unit.
- Glue applicator is made from copper & stainless alloy steel allowing to glue leakage.

Technical specifications

Machine Size (mm)	2600
Power required (Kw)	2.5
Production speed (mtr./min.)	40
Maximum feeding size (mm)	2600
Minimum feeding size (mm)	340
Weight (approx.) in Kgs	2300
Floor area (mm) L x W x H	4800 x 2000 x 2000

Semi Automatic Double Folder Gluer Machine

Characteristics :

- AFG series Semi Auto Gluer is easy operation without having experience and suitable for transformation
- Applicable range is very wide
- Suitable for Die Cut cartons
- Adhesive is strong and tidy, no leak adhesive.



Technical specifications

Model	1800	2200
Power	3.2 KW	3.7 KW
Current	7A	7.5A
Weight	1300 Kg	1600 Kg
Overall size	2200 x 2400 x 1300 mm	2200 x 2700 x 1300 mm
Maximum Size of Box	1800 mm x 1100 mm	2200 x 100 mm
Min. Size of Box	60 x 200 mm	260 x 200 mm

Two Piece Gluer Machine

Characteristics :

- Bottom conveyor
- Hot melt - cold melt glue
- Large size and large glue tank could be customised (max. 10 lt. tank volume).
- Machine can also do one piece gluing.



Technical specifications

Max. for each paper size	1020 x 850 mm
Min. for each paper	450 x 320 mm
Speed	1200 pieces / hour (depends on people fold)
Power	8 Kw
Weight	3 Tonne
Max. single paper box size	2050 x 850 mm

Manual Stitcher

Characteristics :

- The Stitching head adopts can rotated and is simple in structure and easy to maintain.
- The fork knife is cut by wire and made of special materials. Especially, the tool head is made of alloy material, which is durable. The connecting rod is connected by bearings to reduce wear and prolong service life.
- The paper feeding section adopts servo control, precise nail distance and no technical requirement for staff.
- The arm length is 1.8 meters the actual operating surface is 1.6 meters and it is 1.3 meters from the bracket to the chassis.
- Speed adjustable from 150 stitching / min - 450 stitching / min.



Size (mm): 1200 / 1400 / 1600 / 1800 / 2000

Partition Slotter



Characteristics :

The machine has 6 working axles:

- First pair axles carry cardboard eccentric right handle of upper axle can be adjusted according to cardboard's thickness and the distance between the two axles is fit to carry cardboard.
- Second pair axles are of slotting, eccentric right handle and they can be adjusted according to cardboard's thickness; It is a good distance for cardboard slot cut.
- Third pair axles carry the Cardboard processed outside the machine and press the cardboard with pressure to prevent tool from lifting the cardboard. In order to protect from blocking up there are 6 shaving paper tools to clear scraps of paper at all times.

Technical specifications

Paperboard feeding type	Automatic Suction Type
Paperboard processing range	Maximum 1200 x 600 mm Minimum 200 x 160 mm
Min. slotting distance	45 mm
Slotting number	9 groups of slotting knives
Slotting width	3.5 mm / 5 mm / 7 mm (choose one according to the thickness of paper board)
Thickness of the corrugated board	5 mm
Working speed	120 (piece / min.)
Overall dimension (mm)	1500 x 1450 x 13900

Digital Box Maker



Characteristics :

- Feeder: Automatic leading edge feeder
- Slotting Knife : 7 mm, 2 pcs 500 mm length
- 1800/2500/3000 x unlimited length
- Slitting knife : 1 - 4 pcs with individual power
- Thickness : 15 - 21 mm
- Han hole Puncher

Digital Printer



Characteristics :

- Corrugated Digital Printing machine, using digital inkjet printing technology. special water-based ink, no plate making environmentally friendly and quick to use.
- The whole machine adopts automatic leading edge servo feeding paper, the printing width can reach 2500 mm, the length is unlimited.
- The printing speed is fast, upto 1000m²/h, the capacity is about 1~1000 sheets per hour.
- It is cost effective, suitable for personalized, customised small and medium sized batch orders, commonly known as the king of the scattered single order.

Technical specifications

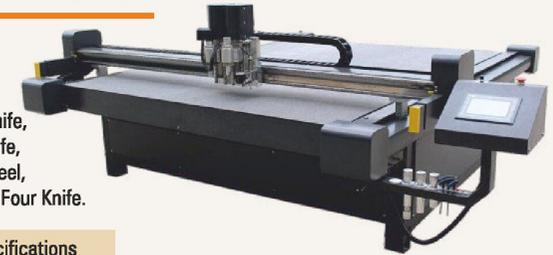
Powe supply	380 V / 50 Hz
Power	
Partitions form	1~3 X 1~15
Partitions size (mm)	L:150~450 W:150~450 H:80~300
	Interval A=50~150
	Interval B=20~150
Speed	40~60 Sets / Min
Dimension (mm)	6000 x 2000 x 2300
Weight (Kg)	2800

Characteristics :

- Easy operation and distance of divider inserting is controlled by computer
- All feeding unit's lifting is controlled by a touch screen. Feeding and conveying is operated automatically
- Orders storage is available



Sample Maker



Standard Tools:

- Oscillating Knife,
- Pen, Drag Knife,
- Creasing Wheel,
- Laser Lights, Four Knife.

Technical specifications

Max. Speed	1800mm/s
Smallest cutting diameter	60 mm
Machine body	Aluminium alloy

Chain Feed Rotary Die Cutter



Characteristics :

- Semi-auto chain feeding corrugated cardboard rotary die cutter, is widely apply to the die cutting of corrugated cardboard packaging and color box packaging includes some various special-shaped packaging.
- High efficiency, high die-cutting accuracy, energy saving and safety are the advantages of this machine.
- Mechanical soft roll is able to lateral movement for 40mm, to make the rubber wear evenly.
- The transmission gear is made of high quality steel with the treatment of accurate grinding, has the advantage of low noise and long lifetime.

Technical specifications

Model	120	125	128
Max. speed(sheet/min)	60	60	60
Economic speed(sheet/min)	30-40	30-40	30-40
Max. feeding size(mm)	1270 x 2000	1380 x 2000	1670 x 2600
Min feeding size(mm)	400 x 600	400 x 600	400 x 600
Max. die cutting size(mm)	1250 x 1900	1300 x 1900	1600 x 2500
Thickness (mm)	2-11	2-11	2-11
Main power(Kw)	5.5	7.5	11

Film Lamination Machine



Characteristics :

- Manual Feeding.
- Frequency converter with infinitely variable speed, ensures the adjustment speed conveniently and efficiently.
- Enlarged size of chromed heating roller (φ320mm) with built-in-oil heating system for balanced laminating and excellent temperature persistence. Hydraulic system for laminating
- Removable air shaft with passage for loading and unloading the film rolls, and conveniently easy for cleaning the machine.
- Sets of serrated perforating wheels for different sheets and film.
- Vibration paper stacker table make the paper pile collect tidy.

Window Patching Machine



Characteristics :

- Full servo motor to control the paper feeding with accurate film cutting size and high patch precision.
- A unique suction paper feeding with imported wear resistant perforate bells for high speed and no sheets losing.
- An easy adjustable advanced licking glue structure which saves the amount of glue.
- A pneumatic separation device to prevent glue from sticking to the belt. The perforated belt for accurate pasting and no paper displacement. The paper delivery with inching structure as a fish scale type for easy delivery.
- A special Paper Feeding design for smooth completion of cardboard and corrugated paper.

Reel To Sheet Cutter



Characteristics :

- High precision Two Rotary knife cutting machine
- Prismatic adjustment system and Electro static elimination
- Middle slitting, paper trimming and waste collection system
- Automatic counting and label inserting equipment
- Double arm oil pressure shaftless paper rack
- Automatic vacuum, automatic directing and paper tension controller
- 10.4 inch LCD panel for operating and equipped with servo motor

Technical specifications

Paper thickness	80 - 1000 GSM
Max. cutting speed	30 cuts/min.
Max. cutting line speed	350 Meter/min
Cutting length range	450-1650 mm
Paper Piling height	1600 mm
Max. Scroll diameter	1800 mm Max.
Max. paper cutting width	1400 mm
Air compressor	0.8 Mpa

Technical specifications

Paper Size (mm)	1100 x 750 (Max) 200 x 200 (Min)
Film Size (mm)	500 x 380 (Max) 80 to 40 (Min)
Film Thickness (mm)	0.05- 0.20
Max. Working Speed	6000 sheets
Cardboard	280-500g/m2
Corrugated Paper	≤ 3mm
Max. Dia. of film roll	500mm
Dia. of core for film roll	76mm

Auto Die Cutter with Hot Foil

Characteristics :

- Can be used for die cutting, cold embossing, concave, convex ..etc.
- It can be used for paper and film die cutting, embossing, concave convex ...etc.

Technical specifications

Die cutting	flat
Max.paper size	1050*750mm
Min.paper size	400*360mm
Paper specifications	80-2000G/m2
Corrugated paper	≤ 4mm
Maximum machine speed	7500(sheet/hour)
Top speed of bronzing	6000(sheet/hour)
Stack the paper high	1600 mm
Stack height of paper	1400 mm
Max.working pressure	500t
Min.slot size	9.5 mm



Min.slot size	9.5 mm
Max.cross cutting range	1040mm x 730mm
Max.bronzing range	1020 x 720 mm
Number of foil feeding shafts	≤ 5
Electric plate area	District 12
Main motor power	15KW
Die cutting precision	±0.1mm
Stamping accuracy	±0.1mm
Overall power	65KW
Overall weight	20t
Mechanical shape	7181 x 4091 x 2523mm

Auto Paper Cutting Machine

Characteristics :

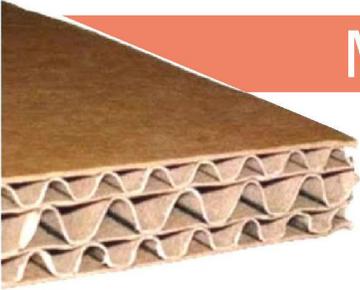
- This machine has the features of stable structure, fast cutting speed, high precision ...etc. And cut all kind of printing paper and all kinds of leather, artificial plastic film, celluloid and foils...etc.
- Ball lead screw and linear guide rail makes paper pusher run smooth, low noise, accurate positioning and cutting precision
- The working tables are all chrome plated and equipped with air ball.
- IR photoelectric protection, buttons by two hands safety devices
- Imported Hydraulic components are adopted and pressure can be adjusted.
- Mechanical assistance device for quick and safe knife replacement and optical knife alignment make cutting more conveniently.
- Equipped with PLC control system, ejecting device or knife stick and graphical instruction with block programming operation



Characteristics :

Classification	Single blade Cutter
Type	Industrial Cutter
Computerised	Computerised
Touch Screen	19 inch
Cutting Speed	45 / Min.
Specification	188
Production Capacity	600 units / Year

MACHINE FOR 7 PLY AA FLUTE



Up Down Slotting Machine



Characteristics :

- This machine is a synchronous equipment for pressing and slotting of three A and two A cardboard in one operation. It mainly uses 40mm steel plates as wall panels, and the upper knife base is processed using HT250 high-quality standard castings. The blade is made of Hengteli brand.
- Maximum feed width 3000mm, infinite feed length
- The maximum crimping length is 3000mm, and the normal crimping length is 1600mm
- The maximum depth of groove on both sides is 680mm, and the width of the groove cutter is 15mm
- Crimping width 5mm
- The left and right movement of the host is 700mm, and the thickness of the wall panel is 40mm
- Working speed approximately 15-20 times per minute
- Covering an area of 9000 * 4000 * 1400mm
- Main motor 2.2kW cycloidal pin wheel motor, produced in Shanghai
- Left and right moving motor 0.75 kW brake motor, produced in Taiwan

Vertical Saw Machine



Characteristics :

- This machine mainly consists of 36 # I-beam as the main beam, welded with other square pipes and angle irons.
- The upper and lower parts of the knife are equipped with cycloidal needle wheel brake motors, and the blade rotation is driven by a 2.2kW 6-pole motor.
- The blades are imported from Italy, and all electrical appliances are made of brands such as Omron and Schneider.
- All bearings are used Famous factories in Luoyang and Harbin.
- Saw an infinite length of cardboard into the required size for a cardboard box, with a paper cutting height of less than 2800mm and a paper cutting thickness of less than 60mm (that is, three A cardboard can be cut into four sheets at a time).

The diameter of the blade is 360.

Jumbo Chain Slotter / Die Cutter Machine



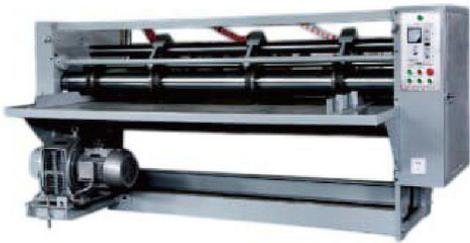
Characteristics :

- Chain feeding model, Gravure registering is convenient and correct with a clutch between the worktable and unit.
- Motorized detachment and combination, pneumatic locking and lifting plate, automatic ink distribution evenly pneumatic parted brake positioning.
- Printing and slotting phase was adopted with the planetary gear structure, 360° electric adjustment with digit display.
- Whole machine was used the gear pump automatic lubrication.
- Ink roller and printing pressure roller was connected by cross slide to ensure stable running.
- Whole machine axle, roller with rigid chrome and grinded surface.
- Whole machine electric parts are lifted with international famous brand.
- Whole machine bearing are of Harbine Bearing Group brand.

Technical specifications

Model	CL-1428	CL-1630	CL-1832
Max. speed (pcs/min)	60	60	60
Max. feeding size (mm)	1800 x 3200/3400/3600	2100x3200/3400/4000	2200x4000/4500
Min. feeding size (mm)	575 x 700	670 x 800	700 x 900
Max. depth of slotting (mm)	400	430	490
Printing plate thickness		6	6
Cardboard		5 & 7	5 & 7
Slotting width (mm)		7	7
Slotting deepness (mm)		1.2	1.5
Registration precision (mm)		0.5	0.75
Slotting precision (mm)		1.2	1.5

Heavy Duty Thin Blade



Characteristics :

- Saw an infinite length of cardboard into the required size for a cardboard box,
- The diameter of the blade is 210mm
- Machine comes with Pre creaser and big diameter of creaser for even creasing on AAA flute board.
- The machine covers an area of 6500 x 1500 x 3000 mm and weighs approximately 2.5T.
- Electricity consumption: Blade motor 4kW, 2-pole, Transmission motor 0.75kW, Air compressor 2-phase 220.

Size : 2500 / 2800 / 3000 / 3200 / 3500 mm

Edge Crusher



Characteristics :

- Mainly flatten the tongue of the cardboard box before nailing it, with a maximum width of 150mm for pressing the tongue
- Covering an area of 800 x 800 x 1100mm
- Electric motor : 0.75 kW
- This machine mainly flattens the tongues of the three A and two A corrugated cardboard boxes before they are packed into boxes to the standard for nailing machines. The structure is composed of upper and lower pressure wheels, upper and lower pressure wheel axles, upper and lower pressure wheel gears, electrical appliances, etc., and the operation is simple, convenient, and safe. Four F209 bearings made in Shanghai

Double Servo Arm Stitching Machine



Characteristics :

- The arm length is 1500mm, and the height from the bottom mold to the cement floor is 1400mm.
- The working speed is about 250 times per minute.
- The length of the nail thread is 45mm (unique in China).
- The nail machine head is refined with special material technology to ensure durability.
- The braking part of the nail machine adopts pneumatic braking to achieve beautiful shaping of each nail.
- The machine is made of high-quality steel pipes and steel plates to form a stable and sturdy frame.
- The nailing machine mainly nails heavy-duty corrugated cardboard boxes such as AAA and AA, using a 1.1 kW motor. Increased the nail force of the nail machine to ensure continuous nailing.

Size :1800 / 2000 / 2200 mm

Table Stitching Machine



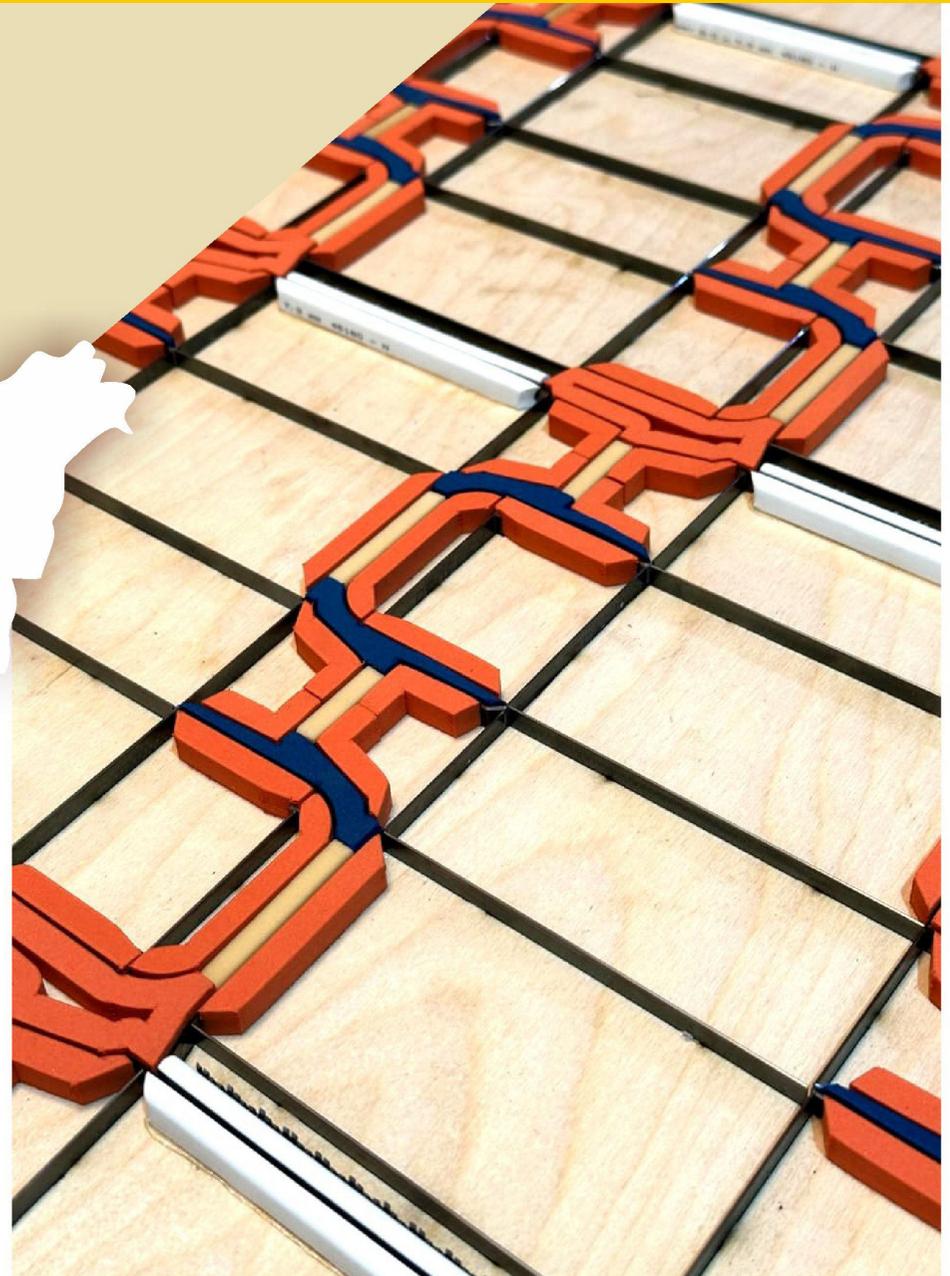
Characteristics :

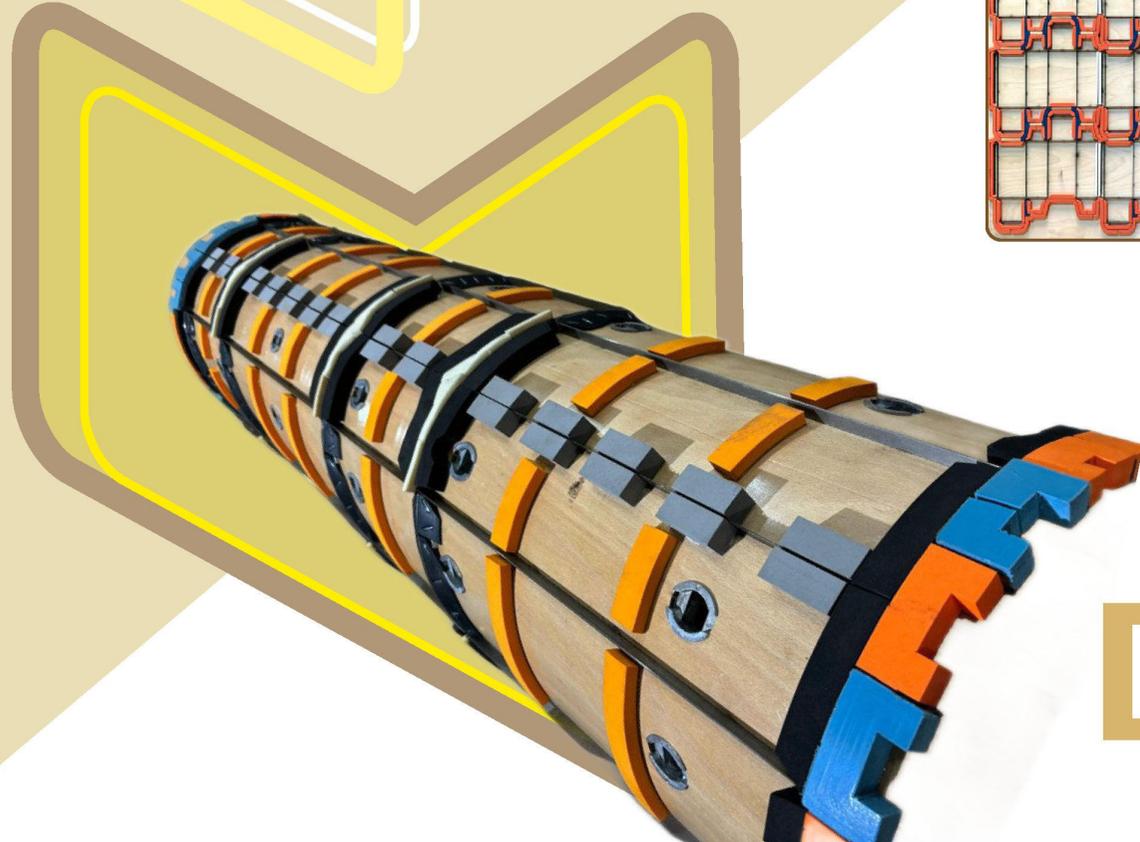
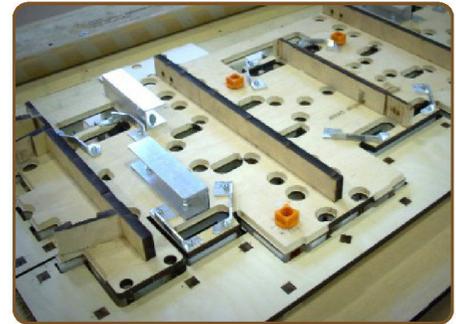
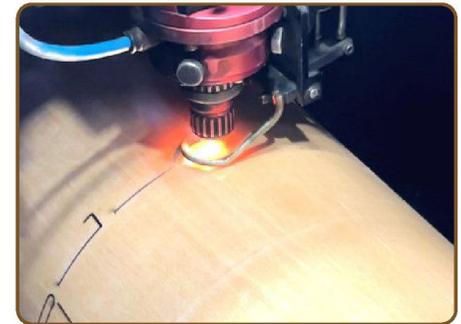
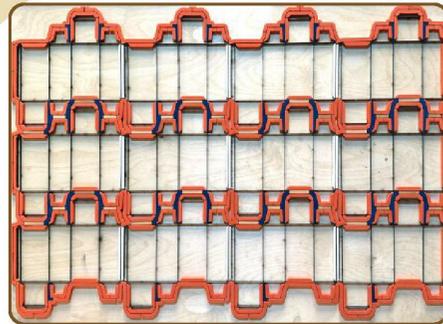
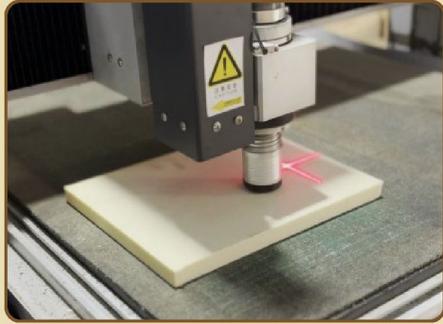
- The total length of the flat wire is 45mm (unique in China).
- The existing machine head is refined with special processes and materials.
- The punch on the machine is equipped with an explosion-proof pressure plate. Generally, 3A cardboard does not need to be flattened and can be directly nailed.
- The main material of this machine is casting processing with a motor of 0.55 kilowatts and customized electrical coils. The rotating gears are specially manufactured, especially the slider, blade, cam, etc. inside the machine head, which are refined with special material technology.
- The main nails are three A and two A corrugated cardboard boxes, with a width of no more than 3 meters after being packaged. The height of the cardboard box is Wuxi. All electrical appliances use brands such as Omron and Schneider.

Technical specifications

Maximum nail box length infinite
Maximum width 1700mm
Working speed 200-220 times per minute.

Manufacturing quality Dies for every need





Dies

SPARE PARTS for Board line and Carton box making machinery

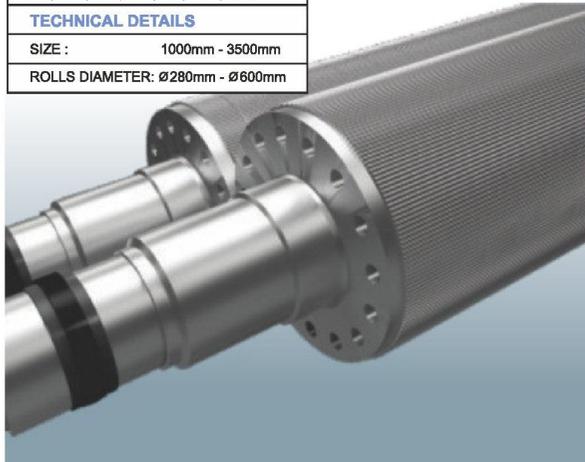
CORRUGATED ROLLS

Flute Type

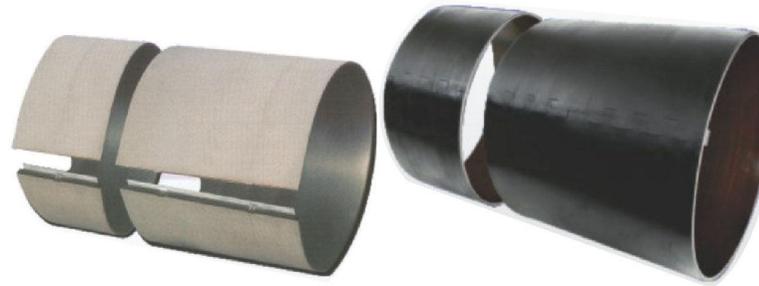
A, C, B, E, F, G, N

TECHNICAL DETAILS

SIZE : 1000mm - 3500mm
 ROLLS DIAMETER: Ø280mm - Ø600mm



ANVIL COVERS - Made in USA



CUE

- Industry's fastest installation and rotation time
- Reduce die-cutter downtime
- Improve cut and score quality
- Maximise anvil cover life
- Original, Innovative Dual-Width design available
- Manufactured to precise OEM specifications
- Original Supplier to Dong Fang

PRINTER



BLADE BODY

CREASING ROLLER

BEARING

SLOTTING BLADE

ANGLE CUTTER



BELT



STACKER WHEEL



PVC STRIP



TAPE



ALUMINIUM STRIP



PHASE ADJUSTER



ASLON



GEARED MOTOR



WASTE REMOVER BELT



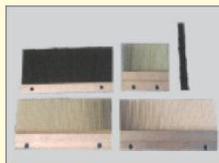
WASTE PAPER REMOVER



TAPE



PUSHER



KNIFE COMB



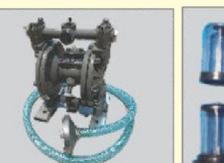
DIAPHRAGM



GEAR BOX



DIAPHRAGM PUMP



INK PUMP



INK CUP



LEAD EDGE WHEEL

CORRUGATION



AIR CYLINDER



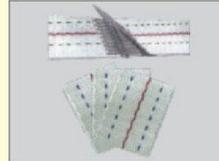
AIR BAG



NC CUTOFF BLADE



GLUE PUMP



COTTON FELT



MILL ROLL STAND CLAMP



BRAKE PAD



BRAKE SYSTEM



BRAKE SYSTEM



SINGLE FACER FINGER



SINGLE FACER FINGER



SINGLE FACER FINGER



ROTARY JOINT



CARBON RING



ROTARY JOINT SOFT PIPE

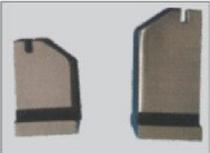
STITCHER



WIRE FEEDER



STITCHER RUBBER WHEEL



WIRE BENDING HEAD



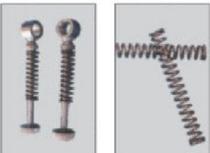
ALLOY BOTTOM DIE



PUNCH BLADE



WIRE FEED ROLLS



PRESSURE LEVER SPRING



CONNECTING SHEET



WIRE CUTTER



BOTTOM DIE FORMWORK



WIRE PRESSING WHEEL



GEAR



ECCENTRIC DISC

ALL MACHINES



TIMING BELT



GEARS



TIMING BELT

FLUTE LAMINATOR



SUCTION BELT



PAPER FEEDING WHEEL



THIN BLADE



GRINDER

GLUER AND FEEDERS



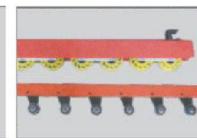
GLUE HEAD



GLUE ROLLER



GLUE APPLICATOR



AUTO FEEDING DELIVERY WHEEL

SUN WHEEL



We can supply Spare Parts of Ming Wei, J.S., Wanlian, Xinguang, Dinghao, D-Pack, Justu, Dong Fang, Xintian, Xinguang, Dinghao, D-Pack, Justu, Dong Fang, Xintian, Pinglong, Ding Long, Sunrise...etc

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